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adjusting the lower threader position of looper takeup adjusting the stroke of the sub feed dog
MO-634DEV spec timing gauge removing the order of covers installing the throat plate height of needle
bar position of feed dog height of feed dog feed dog timing position of the balance weights and the cams
projection of the upper looper radius of the lower looper adjustment of the lower looper with respect to the
needle timing between upper and lower looper installation of the needle guard position of the lower knife
engagement of the upper knife with the lower knife height and lateral position of the presser foot height of
the presser foot adjustment screw position of the looper take up ON?OFF of the micro switch position of
the cloth plate position of the looper cover tension of the belt thread tension control position of the needle
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