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Factory Service Manual includes troubleshooting, exploded parts diagrams, parts list, dis-assembly, and more. This is an original copy, not scanned. SUMMARY OF CONTENTS: CHAPTER 1 PARTS NAMES AND FUNCTIONS CHAPTER 2 SPECIFICATIONS CHAPTER 3 THEORY OF OPERATION CHAPTER 4 TRANSFER OF DATA LEFT IN THE MACHINE TO BE SENT FOR REPAIR CHAPTER 5 DISASSEMBLY/REASSEMBLY AND LUBRICATION CHAPTER 6 ADJUSTMENTS AND UPDATING OF SETTINGS REQUIRED AFTER PARTS REPLACEMENT CHAPTER 7 CLEANING CHAPTER 8 MAINTENANCE MODE CHAPTER 9 ERROR INDICATION AND TROUBLESHOOTING APPENDIX 1 SERIAL NUMBERING SYSTEM APPENDIX 2 FIRMWARE INSTALLATION APPENDIX 3 CUSTOMIZING CODES ACCORDING TO SHIPPING DESTINATION APPENDIX 4 FIRMWARE SWITCHES (WSW) APPENDIX 5 WIRING DIAGRAM APPENDIX 6 CIRCUIT DIAGRAMS

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